



FITTING INSTRUCTIONS FOR ECC0310PRO
LHS ENGINE CASE COVER



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OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

**PLEASE BE AWARE THAT THE PLASTIC SKIDDER IS ASSEMBLED IN POSITION FOR PACKAGING
PURPOSES ONLY. YOU WILL NEED TO REMOVE IT, PLACE 1 DROP OF BLUE THREAD LOCK TO
EACH BOLT AND REASSEMBLE ONTO THE ALUMINIUM ENGINE CASE COVER. DO NOT EXCEED
15NM OF TORQUE.**

DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:

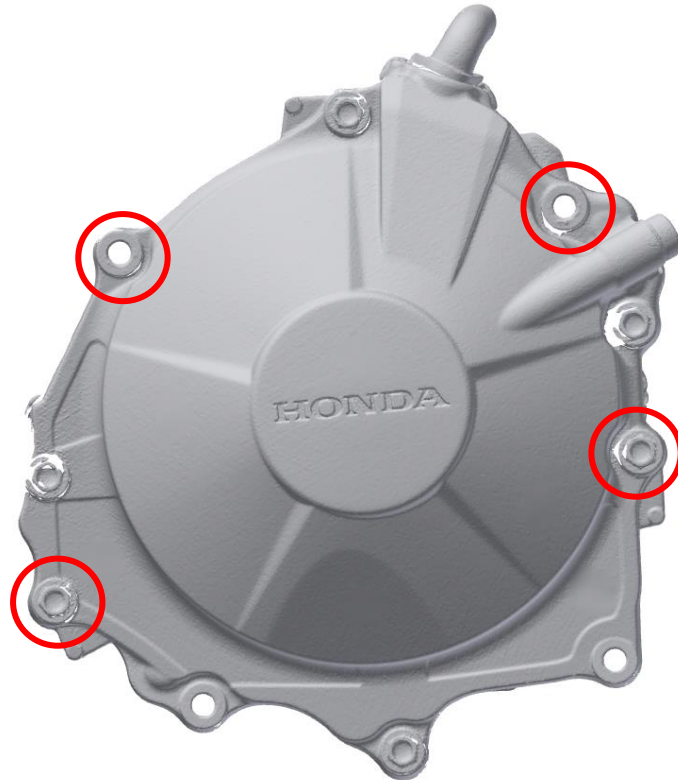
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<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
<ul style="list-style-type: none"> • Set of Metric Allen keys. • Metric Socket set. • Suitable Torque Wrench. 	<p>M4 BOLT = 8Nm</p> <p>M5 BOLT = 12Nm</p> <p>M6 BOLT = 15Nm</p> <p>M8 BOLT = 20Nm</p> <p>M10 BOLT = 40Nm</p> <p>M12 BOLT = 40Nm</p>

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	CECC0310PRO (R&G ALUMINIUM ENGINE CASE COVER)	1
ITEM 2	ECS0179 (SKIDDER ASSEMBLY)	1
ITEM 3	M6 x 1.00 x 40mm CAP HEAD BOLTS	4
ITEM 4	M6 x 12MM OD WASHER	4
ITEM 5	M5 x 0.80 x 10mm CSK BOLTS	4



PICTURE 1



PICTURE 2



FITTING INSTRUCTIONS

- Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
- Remove the OEM engine case bolts as highlighted in **PICTURE 1**. DO NOT REMOVE ALL OF THE CASE BOLTS.
- Using the 4 x bolts (**ITEM 3**) and washers (**ITEM 4**) provided to secure **ITEM 1** as shown in **PICTURE 2**.
- With a 5MM hex tool, tighten the bolts equally so that they pull the cover into place. DO NOT FULLY TIGHTEN.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
- It is suggested that you check the tightness of the mounting bolts on a regular basis such as when cleaning or once a month.
- R&G will accept no liability if the above procedure and torque settings are not followed.

SKIDDER REPLACEMENT

If your skidder is showing signs of wear and needs replacing, please follow the following steps:

- Remove the 4 x CSK bolts (**ITEM 5**) from the reverse side of engine case cover, this will allow the skidder to be separated from the engine case cover.
- Slot the replacement skidder into the skidder shaped recess on the front of the engine case cover and secure using 4 x CSK bolts supplied with the replacement skidder.

ISSUE 2 – 14/05/2024 (MH)

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R&G

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NOTICE DE MONTAGE POUR ECC0310PRO
PROTECTION CARTER MOTEUR CÔTÉ GAUCHE



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VEUILLEZ LIRE TOUTES LES INSTRUCTIONS AVANT DE CONTINUER.

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SI DES RONDELLES EN CAOUTCHOUC SONT UTILISÉES POUR MAINTENIR LES COMPOSANTS SUR LES BOULONS, ELLES PEUVENT ÊTRE JETÉES.

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<u>OUTILS REQUIS</u>	<u>VALEURS DE SERRAGE</u>
<ul style="list-style-type: none"> • Clé Allen. • Clé métrique. • Clé dynamométrique. 	M4 BOULON = 8Nm M5 BOULON = 12Nm M6 BOULON = 15Nm M8 BOULON = 20Nm M10 BOULON = 40Nm M12 BOULON = 40Nm

LÉGENDE

ARTICLE NO.	DESCRIPTION	QTÉ
ARTICLE 1	CECC0310PRO (PROTECTION CARTER MOTEUR R&G EN ALU)	1
ARTICLE 2	ECS0179 (ASSEMBLAGE DU DÉBUSQUEUR)	1
ARTICLE 3	M6 x 1.00 x 40mm BOULONS	4
ARTICLE 4	M6 x 12MM RONDELLE	4
ARTICLE 5	M5 x 0.80 x 10mm BOULONS	4

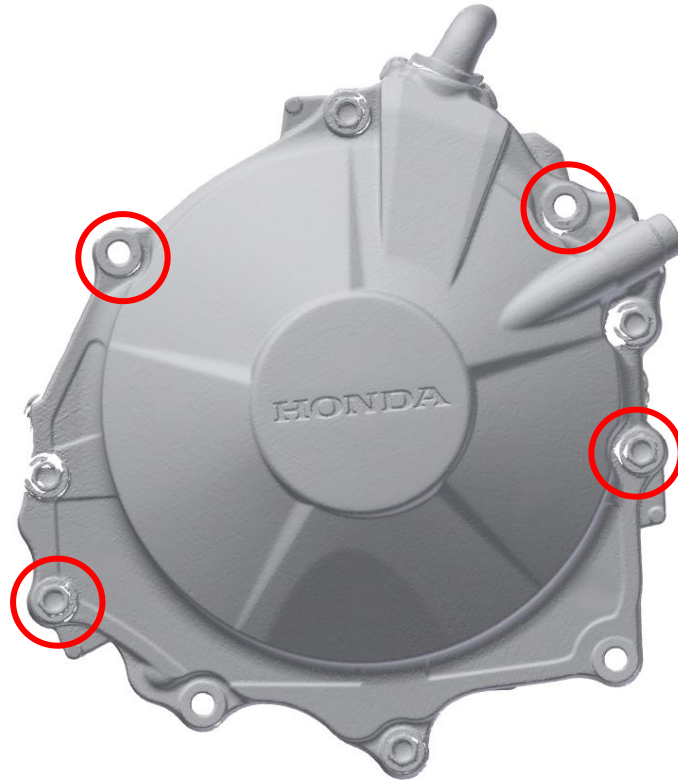


PHOTO 1



PHOTO 2



NOTICE DE MONTAGE

- Veuillez-vous assurer que le moteur soit froid avant de procéder au montage du couvercle R&G.
- Retirez les boulons du carter moteur d'origine comme indiqué sur la PHOTO 1. NE RETIREZ PAS TOUS LES BOULONS DU CARTER.
- À l'aide des 4 boulons (**ARTICLE 3**) et rondelles (**ARTICLE 4**) fournis pour fixer l'**ARTICLE 1**, voir **PHOTO 2**.
- À l'aide d'une clé à douille de 5mm, serrez les boulons de manière égale afin qu'ils mettent le couvercle en place. NE SERREZ PAS COMPLÈTEMENT.
- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7 Lb/ft) pour serrer complètement.
- Il est suggéré de vérifier régulièrement le serrage des boulons de montage, par exemple lors du nettoyage ou une fois par mois.
- R&G n'acceptera aucune responsabilité si la procédure ci-dessus et les réglages de couple ne sont pas suivis.

REMPACEMENT DU DÉBUSQUEUR

Si votre débusqueur montre des signes d'usure et doit être remplacé, veuillez suivre les étapes suivantes :

- Retirez les 4 boulons CSK (ARTICLE 5) de l'envers du couvercle du carter moteur, cela permettra de séparer le débusqueur du couvercle du carter moteur.
- Insérez le débusqueur de remplacement dans l'évidement en forme de débusqueur à l'avant du couvercle du carter moteur et fixez-le à l'aide de 4 boulons fournis par le débusqueur de rechange.

ISSUE 1 02/11/2023 (DM)



FITTING INSTRUCTIONS FOR ECC0311PRO
RHS CLUTCH CASE COVER



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LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	CECC0311PRO (R&G ALUMINIUM ENGINE CASE COVER)	1
ITEM 2	ECS0179 (SKIDDER ASSEMBLY)	1
ITEM 3	M6 x 1.00 x 55mm CAP HEAD BOLT	1
ITEM 4	M6 x 1.00 x 60mm CAP HEAD BOLT	1
ITEM 5	M6 x 1.00 x 80mm CAP HEAD BOLT	1
ITEM 6	M6 x 12MM OD WASHER	4
ITEM 7	M5 x 0.80 x 10mm CSK BOLTS	4



PICTURE 1

M6 x 1.00 x 60mm



M6 x 1.00 x 55mm

M6 x 1.00 x 80mm

PICTURE 2



FITTING INSTRUCTIONS

- Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
- Remove the OEM engine case bolts as highlighted in **PICTURE 1**. DO NOT REMOVE ALL OF THE CASE BOLTS.
- Following the guide on **Picture 2**, Using the 3 x bolts (**ITEM 3, 4 & 5**) and washers (**ITEM 6**) provided to secure the engine case cover to the bike.
- With a 5MM hex tool, tighten the bolts equally so that they pull the cover into place. DO NOT FULLY TIGHTEN.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
- It is suggested that you check the tightness of the mounting bolts on a regular basis such as when cleaning or once a month.
- R&G will accept no liability if the above procedure and torque settings are not followed.

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ARTICLE 3	M6 x 1.00 x 55mm BOULONS	1
ARTICLE 4	M6 x 1.00 x 60mm BOULON	1
ARTICLE 5	M6 x 1.00 x 80mm BOULON	1
ARTICLE 6	M6 x 12MM RONDELLE	4
ARTICLE 7	M5 x 0.80 x 10mm BOULONS	4



PHOTO 1

M6 x 1.00 x 60mm



M6 x 1.00 x 55mm

M6 x 1.00 x 80mm

PHOTO 2



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- Retirez les boulons du carter moteur d'origine comme indiqué sur la PHOTO 1. NE RETIREZ PAS TOUS LES BOULONS DU CARTER.
- En suivant le guide de la Photo 2, utiliser les 3 x boulons (ARTICLE 3, 4 & 5) et rondelles (ARTICLE 6) fournis pour fixer le couvercle du carter moteur à la moto.
- À l'aide d'une clé à douille 5mm, serrez les boulons de manière égale afin qu'ils mettent le couvercle en place. NE SERREZ PAS COMPLÈTEMENT.
- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7 Lb/ft) pour serrer complètement.
- Il est suggéré de vérifier régulièrement le serrage des boulons de montage, par exemple lors du nettoyage ou une fois par mois.
- R&G n'acceptera aucune responsabilité si la procédure ci-dessus et les réglages de couple ne sont pas suivis

ISSUE 1 03/11/2023 (DM)

FITTING INSTRUCTIONS FOR ECC0312PRO **RHS PULSE CASE COVER**



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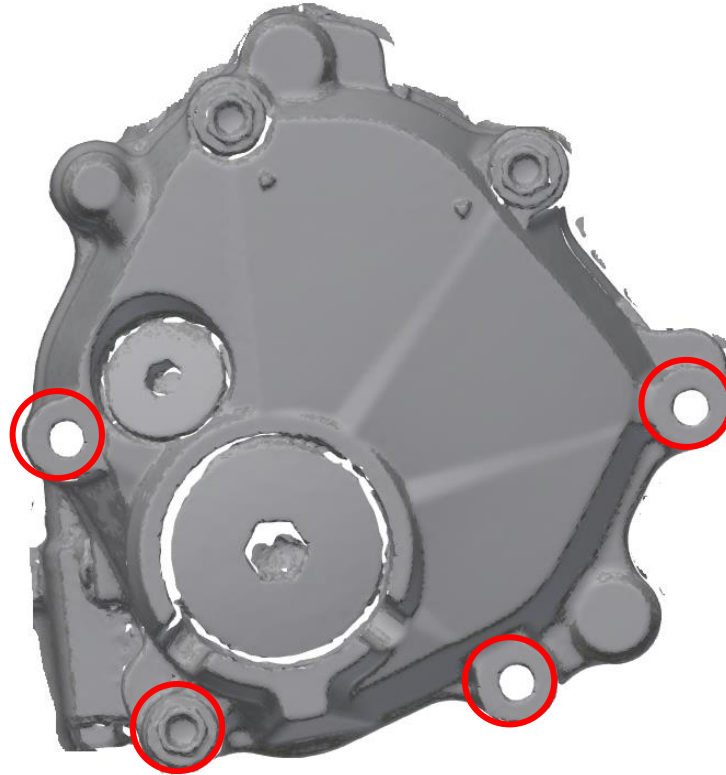
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LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	CECC0312PRO (R&G ALUMINIUM ENGINE CASE COVER)	1
ITEM 2	ECS0183 (SKIDDER ASSEMBLY)	1
ITEM 3	M6 x 1.00 x 40mm CAP HEAD BOLT	4
ITEM 4	M6 x 12MM OD WASHER	4
ITEM 5	M5 x 0.80 x 10mm CSK BOLTS	4

R&G

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PICTURE 1



PICTURE 2



FITTING INSTRUCTIONS

- Ensure the skidder (**ITEM 2**) is fitted securely to the Engine Case Cover (**ITEM 1**) using the 4 x countersunk bolts (**ITEM 5**).
- Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
- Remove the OEM engine case bolts as highlighted in **PICTURE 1**. DO NOT REMOVE ALL OF THE CASE BOLTS.
- Following the guide on **Picture 2**, Using the 4 x bolts (**ITEM 3**) and washers (**ITEM 4**) provided to secure the engine case cover to the bike.
- With a 5MM hex tool, tighten the bolts equally so that they pull the cover into place. DO NOT FULLY TIGHTEN.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
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