



FITTING INSTRUCTIONS FOR EH0097
EXHAUST HANGER
KYMCO VSR 125 (i) 2019-



THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF OUR DEALERS
OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE WAY OF
MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,
THESE RUBBER WASHERS CAN BE THROWN AWAY.

DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:

WWW.RG-RACING.COM

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Unit 1, Shelley's Lane, East Worldham, Alton, Hampshire, GU34 3AQ

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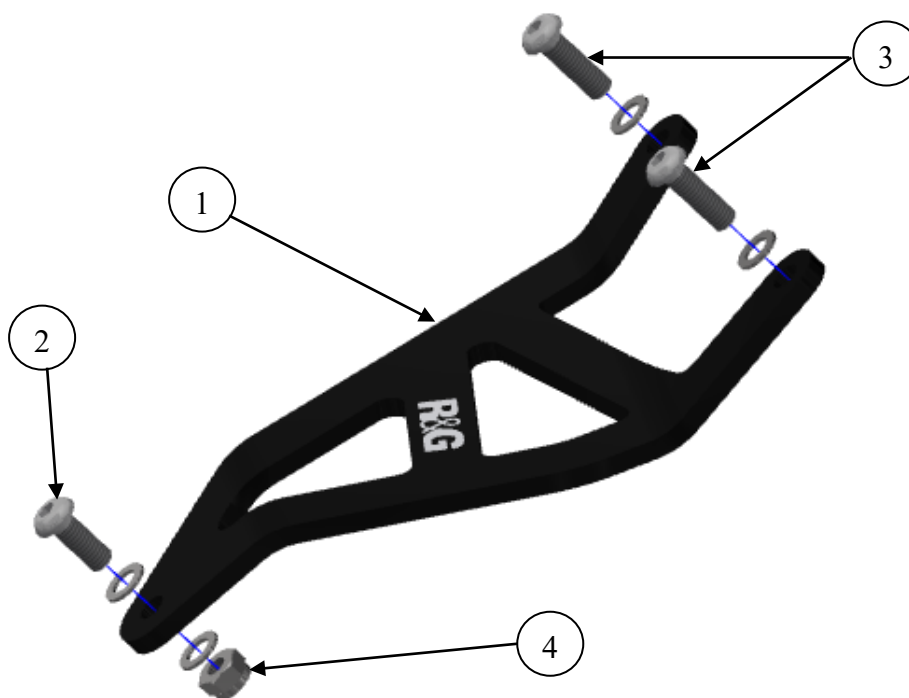


<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
<ul style="list-style-type: none"> • Socket set including 10-14mm and wrench. • Spanner set including 10-14mm. • Phillips screwdriver. • Small flat blade screwdriver. 	<p>M4 BOLT = 8Nm</p> <p>M5 BOLT = 12Nm</p> <p>M6 BOLT = 15Nm</p> <p>M8 BOLT = 20Nm</p> <p>M10 BOLT = 40Nm</p> <p>M12 BOLT = 40Nm</p>

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	HB0106 EXHAUST HANGER	1
ITEM 2	M8 x 1.25 x 25.00mm BUTTON HEAD BOLT	1
ITEM 3	M8 x 1.25 x 20.00mm BUTTON HEAD BOLT	2
ITEM 4	M8 x 1.25 NYLOC NUT	1
ITEM 5	M8 WASHERS OD=19mm	4

EXPLODED ASSEMBLY VIEW





FITTING PICTURES



Picture 1



Picture 2



Picture 3



Picture 4



Picture 5



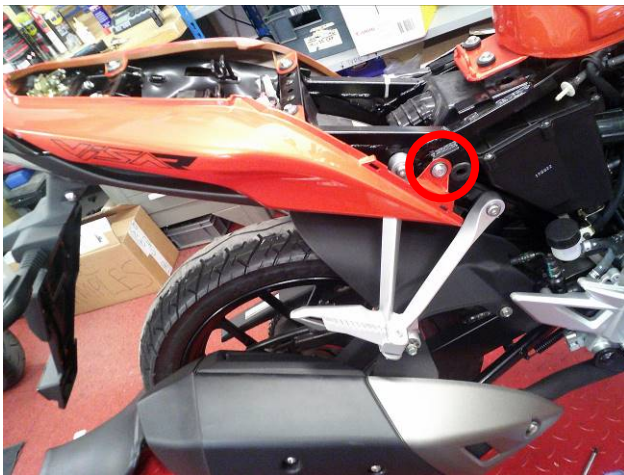
Picture 6



Picture 7



Picture 8



Picture 9



Picture 10



Picture 11



Picture 12



Picture 13



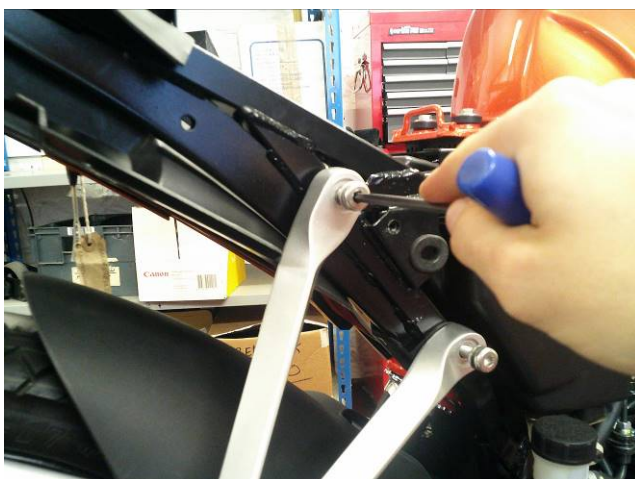
Picture 14



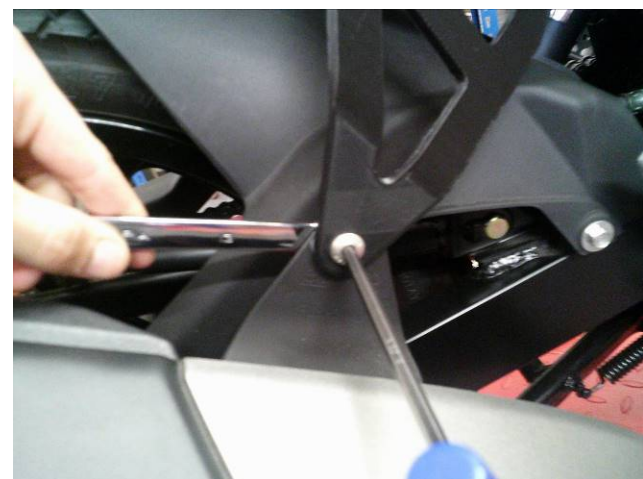
Picture 15



Picture 16



Picture 17



Picture 18



Picture 19

FITTING INSTRUCTIONS

- Insert the key into the tail unit of the bike as shown in **Picture 1** and remove the rear seat.
- A small catch can then be pulled as shown in **Picture 3** to remove the main seat unit.
- The screws shown in **Picture 5** and **Picture 6** can then be removed.
- This allows the side panel to be removed. Gently pull the whole panel towards the front of the bike to free it from the hook shown in **Picture 7**.
- The indicator connector can then be unclipped which fully frees the side panel.
- Next, the rear bodywork can be removed. Remove the bolt circled in **Picture 9**.
- Next, remove the bolts shown in **Picture 10** and **Picture 11**.
- 3 plastic pop rivets then must be removed, shown in **Picture 12** and **Picture 13**. This can be done with a small flat head screwdriver.
- 2 more screws must then be removed, shown in **Picture 14**, then the rear bodywork can be removed from the bike.
- This exposes the bolts holding on the RHS pillion footrest and OEM exhaust hanger.
- Remove the nut and bolt holding the exhaust to the OEM exhaust hanger as shown in **Picture 16**.
- Then, the 2 upper mounting bolts can be removed as shown in **Picture 17**.
- Remove the OEM exhaust hanger and fit the R&G exhaust hanger. Start by using the 2x 20mm M8 bolts provided to secure the hanger to the upper mounts.
- Then fasten the R&G exhaust hanger to the exhaust pipe with the 25mm M8 bolt and M8 nut as shown in **Picture 18** and **Picture 19**.
- Now that the R&G exhaust hanger is fitted, the bodywork can be re-fitted. The process largely involves reversing the steps outlined above.

Please note that it is your responsibility to ensure that no part of the exhaust hanger or exhaust assembly fouls or comes into contact with other parts of the machine. Do not ride the motorcycle until this aspect has been verified and you have compressed the rear suspension (if appropriate to the design of the motorcycle) to test this thoroughly.

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NOTICE DE MONTAGE POUR EH0097
SUPPORT D'ÉCHAPPEMENT
KYMCO VSR 125 (i) 2019-



CE KIT CONTIENT LES ARTICLES ILLUSTRÉS ET ÉTIQUETES SUR LA PAGE.

CERTAINES PARTIES PEUVENT ÊTRE PRÉSENTES UNIQUEMENT POUR LA CLARTE DES INSTRUCTIONS.

NE PAS PROCÉDER AU MONTAGE TANT QUE VOUS N'ÊTES PAS SÛR QUE TOUTES LES PIÈCES SOIENT PRÉSENTES.

VEUILLEZ LIRE TOUTES LES INSTRUCTIONS AVANT DE CONTINUER.

EN CAS DE DOUTE LORS DU MONTAGE DE NOS PRODUITS, CONSULTEZ UN DE NOS REVENDEURS OU FAITES APPEL À UN TECHNICIEN QUALIFIÉ.

VEUILLEZ NOTER QUE LA FAÇON DONT LE KIT EST EMBALLÉ NE REPRÉSENTE PAS NECESSAIREMENT LA MANIÈRE DE LE MONTER SUR LA MOTO.

SI DES RONDELLES EN CAOUTCHOUC SONT UTILISÉES POUR MAINTENIR LES COMPOSANTS SUR LES BOULONS, ELLES PEUVENT ÊTRE JETÉES.

NOTICE DISPONIBLE AU TÉLÉCHARGEMENT SUR :

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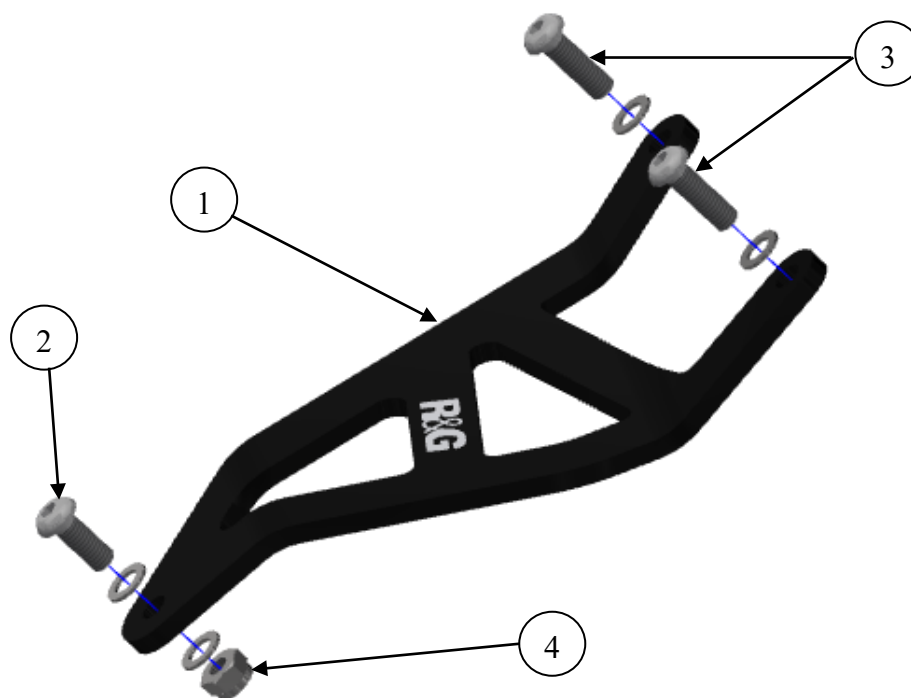


<u>OUTILS REQUIS</u>	<u>VALEURS DE SERRAGE</u>
<ul style="list-style-type: none"> • Clé à cliquet + douilles 10-14mm. • Clé à molette 10-14mm. • Tournevis cruciforme. • Petit tournevis plat. 	M4 BOULON = 8Nm M5 BOULON = 12Nm M6 BOULON = 15Nm M8 BOULON = 20Nm M10 BOULON = 40Nm M12 BOULON = 40Nm

LÉGENDE

ARTICLE NO.	DESCRIPTION	QTÉ
ARTICLE 1	HB0106 SUPPORT D'ÉCHAPPEMENT	1
ARTICLE 2	M8 x 1.25 x 25.00mm BOULON	1
ARTICLE 3	M8 x 1.25 x 20.00mm BOULON	2
ARTICLE 4	M8 x 1.25 ÉCROU	1
ARTICLE 5	M8 RONDELLES =19mm	4

SCHÉMA D'ENSEMBLE



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PHOTOS DE MONTAGE



Photo 1



Photo 2



Photo 3



Photo 4



Photo 5



Photo 6



Photo 7



Photo 8

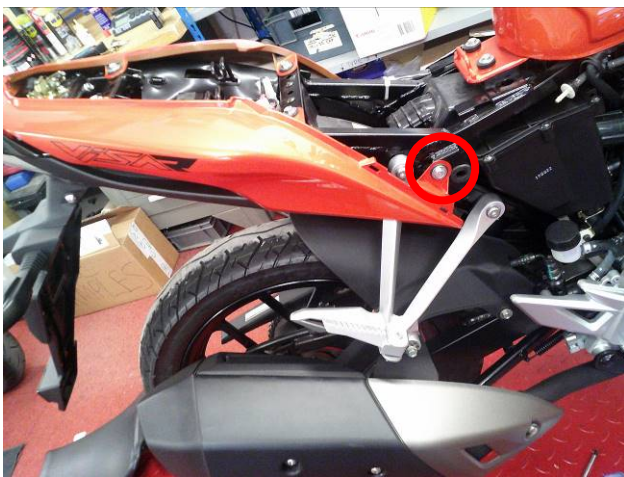


Photo 9



Photo 10



Photo 11



Photo 12



Photo 13



Photo 14



Photo 15



Photo 16

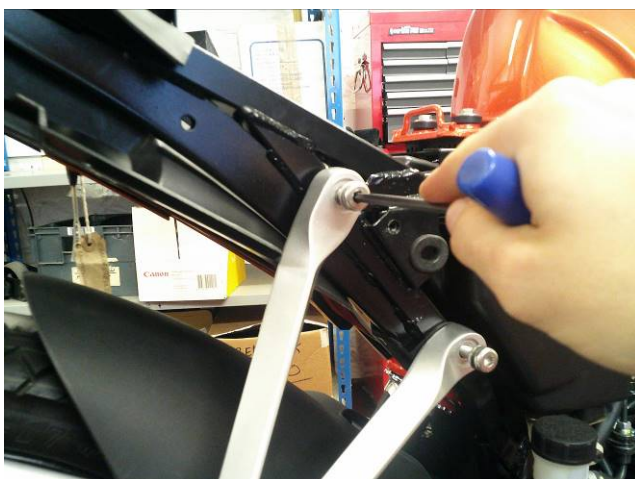


Photo 17

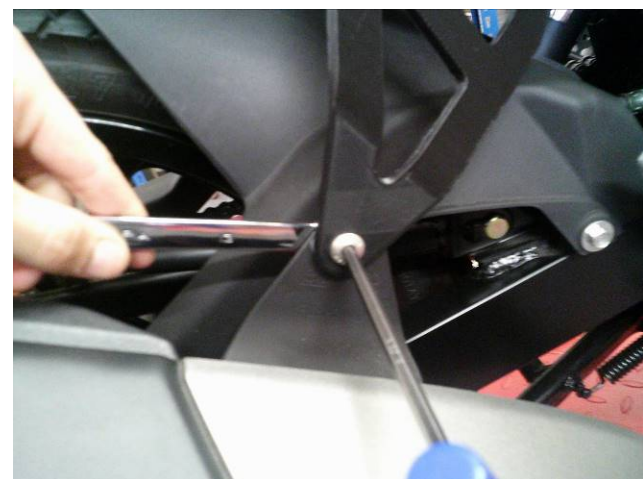


Photo 18



Photo 19

NOTICE DE MONTAGE

- Insérez la clé dans l'empennage de la moto comme indiqué sur la photo 1 et retirez la selle arrière.
- Un petit loquet peut alors être tiré comme indiqué sur la photo 3 pour retirer le siège principal.
- Les vis illustrées sur la photo 5 et la photo 6 peuvent alors être retirées.
- Cela permet de retirer le panneau latéral. Tirez doucement tout le panneau vers l'avant de la moto pour le libérer du crochet montré sur la photo 7.
- Le connecteur de clignotant peut alors être déclipé ce qui libère complètement le panneau latéral.
- Ensuite, la carrosserie arrière peut être démontée. Retirez le boulon encerclé sur la photo 9.
- Ensuite, retirez les boulons illustrés sur la photo 10 et la photo 11.
- 3 rivets en plastique doivent ensuite être retirés, comme indiqué sur la photo 12 et la photo 13. Cela peut être fait avec un petit tournevis à tête plate.
- 2 autres vis doivent ensuite être retirées, comme indiqué sur la photo 14, puis la carrosserie arrière peut être retirée de la moto.
- Cela expose les boulons qui maintiennent le repose-pied passager côté droit et le support d'échappement d'origine.
- Retirez l'écrou et le boulon retenant l'échappement au support d'échappement d'origine, comme indiqué sur la photo 16.
- Ensuite, les 2 boulons de fixation supérieurs peuvent être retirés comme indiqué sur la photo 17.
- Retirez le support d'échappement d'origine et installez le support d'échappement R&G. Commencez par utiliser les 2 boulons M8 de 20 mm fournis pour fixer le support aux supports supérieurs.
- Fixez ensuite le support d'échappement R&G au pot d'échappement avec le boulon M8 de 25 mm et l'écrou M8 comme indiqué sur la photo 18 et la photo 19.
- Maintenant que la patte d'échappement R&G est montée, le carénage peut être remonté. Le processus consiste en grande partie à inverser les étapes décrites ci-dessus.

Veillez noter qu'il est de votre responsabilité de vous assurer qu'aucune partie du support d'échappement ou de l'ensemble d'échappement n'encrasse ou n'entre en contact avec d'autres parties de la machine. Ne conduisez pas la moto jusqu'à ce que cet aspect ait été vérifié et que vous ayez compressé la suspension arrière (si approprié à la conception de la moto) pour tester cela à fond.

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