



FITTING INSTRUCTIONS FOR ECC0415R
LHS CRANK CASE COVER



THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF OUR DEALERS
OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE WAY OF
MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,
THESE RUBBER WASHERS CAN BE THROWN AWAY.

DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:

WWW.RG-RACING.COM



<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
<ul style="list-style-type: none"> • Set of allen keys to include 3mm, 4mm & 5mm • 8mm & 10mm spanner or socket 	<p>M4 BOLT = 8Nm M5 BOLT = 12Nm M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm M12 BOLT = 40Nm</p>

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	PC0415R ENGINE CASE COVER INCLUDING FITTED SPACERS	1
ITEM 2	M6 x 1.00 x 35mm CAP HEAD BOLT	3

FITTING DIAGRAM 1

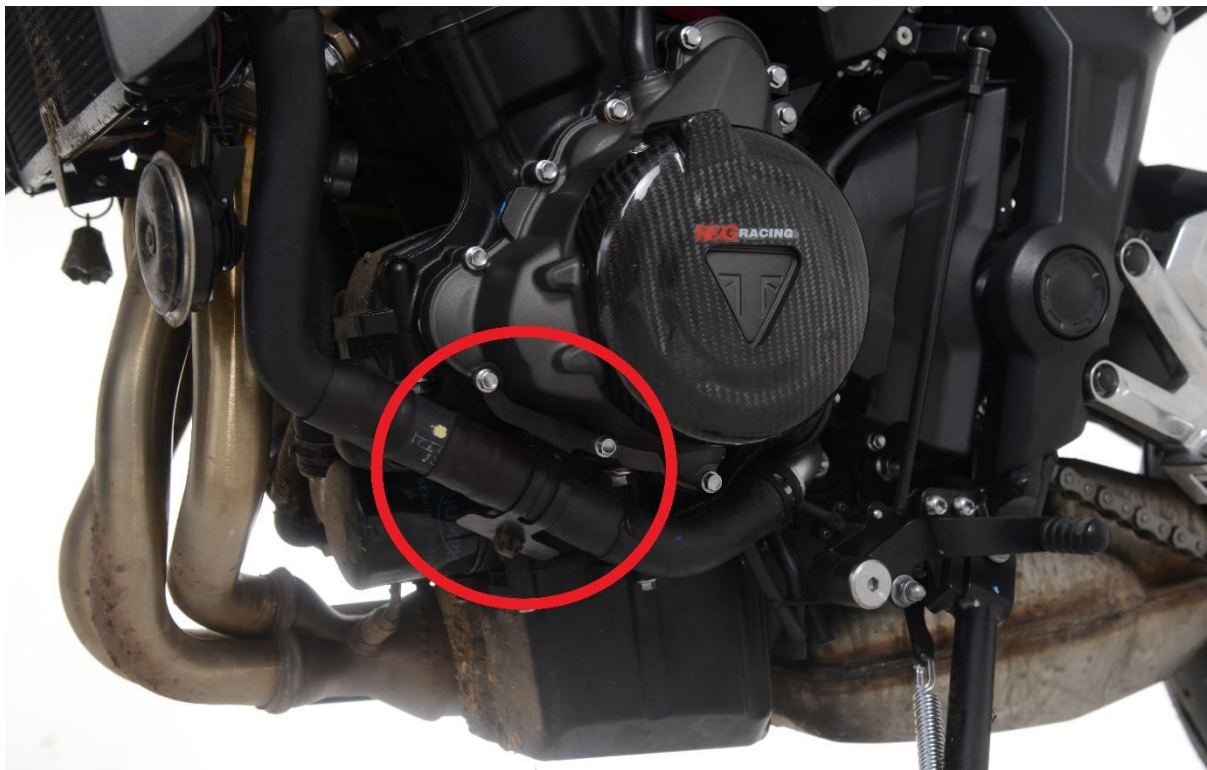




FITTING DIAGRAM 2



PICTURES



PICTURE 1



FITTING INSTRUCTIONS

- **Please make sure the engine is cold before fitting the R&G Engine Case Cover.**
 - To fit the R&G engine case cover remove the 3 x M6 engine case bolts circled in the **Fitting Diagram 1** on Page 2.
 - **Note:** For Tiger models, remove the lower coolant hose bracket shown in **Picture 1**. use an 8mm socket.
 - **Note:** For Daytona Models, You may need to loosen or remove the fairing to access the bolts and manoeuvre the Engine case cover into position.
 - Hold the Engine Case Cover loosely over the case to help identify the correct bolts to remove if necessary. **DO NOT REMOVE ALL OF THE ENGINE CASE BOLTS.**
 - Ensure the pre-fitted threaded spacers in the casing are hand tight against the inside of the **PC0415R** Engine Case Cover (**Item 1**).
 - Offer up the R&G cover to the engine and carefully fit it over the casing. Ensure that the three bolt holes on the cover are lined up with the holes in the engine casing, and then push it on until it seats up against the engine case.
 - Fit the 3x supplied M6 cap head Bolts (**Item 2**) according to **Fitting Diagram 2** through the Engine Case Cover and into the engine casing.
 - **Note:** To avoid cross-threading, apply lateral pressure to the bolt while turning counter-clockwise until a clicking noise is heard/felt, then thread in the bolt.
 - Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten each bolt.
 - It is suggested that you check the tightness of the mounting bolts on a regular basis i.e. when cleaning or once a month.
 - **Note:** For the cleaning of this product, you should only use a soft polishing cloth and a mild general cleaning agent.
- AVOID HARMFUL CHEMICALS. IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.**
- R&G will accept no liability if the above procedure and torque settings are not followed.
 - Check all components are secure and all bolts are tight before running the engine or riding.

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