



FITTING INSTRUCTIONS FOR ECC0337R
LHS ENGINE CASE COVER
APRILIA TUONO V4 1100 AND RSV4 (FACTORY) 2021-



THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF OUR DEALERS
OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE WAY OF
MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,
THESE RUBBER WASHERS CAN BE THROWN AWAY.

DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:

WWW.RG-RACING.COM

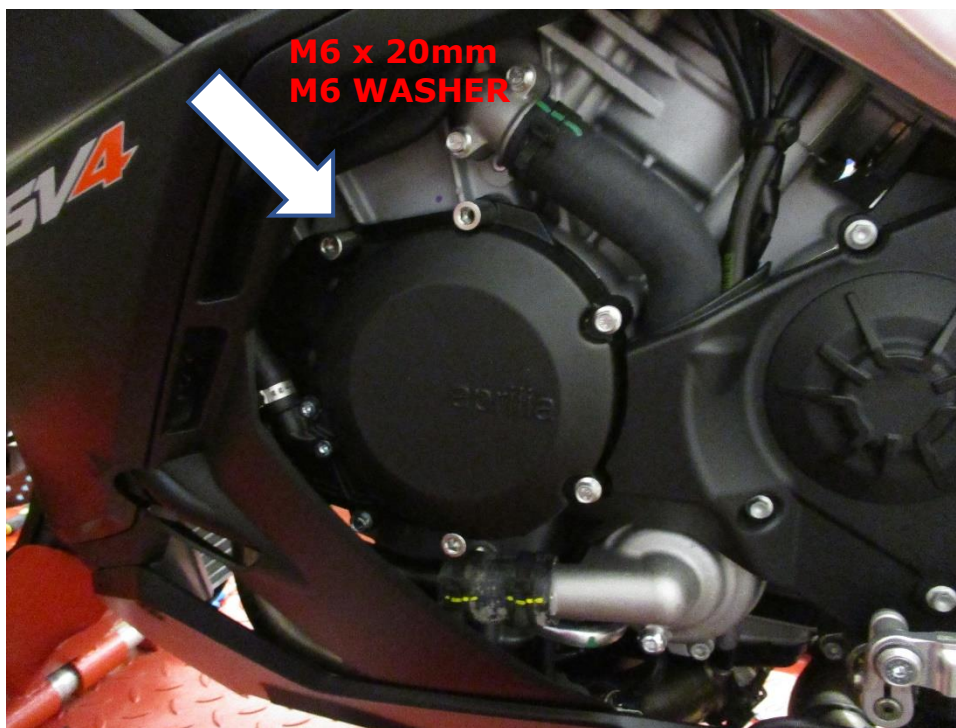


<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
<ul style="list-style-type: none"> Set of allen keys to include 3mm, 4mm & 5mm 8mm & 10mm spanner or socket 	M4 BOLT = 8Nm M5 BOLT = 12Nm M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm M12 BOLT = 40Nm

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	ECC0337R ENGINE CASE COVER INCLUDING FITTED SPACERS	1
ITEM 2	M6 x 1.00 x 50mm CAP HEAD BOLT	1
ITEM 3	M6 x 1.00 x 35mm CAP HEAD BOLT	2
ITEM 4	M6 x 1.00 x 20mm CAP HEAD BOLT (OEM REPLACEMENT)	1
ITEM 5	M6 WASHER (12mm OD)	1

FITTING DIAGRAM 1





FITTING DIAGRAM 2



FITTING INSTRUCTIONS

- Please make sure the engine is cold before proceeding with the fitting of the R&G cover
- Remove OEM Engine case covers.
- When removing the OEM engine case cover, you will need to replace 1 x bolt with the supplied M6 washer and bolt (**items 4 and 5**).
- This replacement bolt must be used for the hole shown in **Fitting Diagram 1**.
- To fit the R&G engine case cover remove the 3 x M6 engine case bolts arrowed in the **Fitting Diagram 2** on page 3, using an 8mm socket and 5mm Allen key for the OEM case saver stand-offs to be removed. Hold the Engine Case Cover loosely over the case to help identify the correct ones. DO NOT REMOVE ALL OF THE CASE BOLTS.
- Ensure the pre-fitted threaded spacers in the casing are hand tight against the inside of the **ECC0337R** Engine Case Cover (**item 1**).
- Offer up the R&G cover to the engine and carefully fit it over the casing. Ensure that the three R&G bolt holes are lined up with the holes in the engine casing, and then push on as far as it will go.
- Fit the 3 x supplied M6 cap head Bolts (**items 2 and 3**) according to **Fitting Diagram 2** through the Engine Case Cover and into the engine casing.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten each bolt.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e. when cleaning or once a month.
- NOTE, for the cleaning of this product you should only use a soft polishing cloth and a mild general cleaning agent.
- AVOID HARMFUL CHEMICALS. IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.
- R&G will accept no liability if the above procedure and torque settings are not followed.
- Check all components are secure and all bolts are tight before riding.

R&G Racing

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NOTICE DE MONTAGE POUR ECC0356R
PROTECTION CARTER CÔTÉ GAUCHE
APRILIA TUONO V4 1100 AND RSV4 (FACTORY) 2021-



CE KIT CONTIENT LES ARTICLES ILLUSTRÉS ET ÉTIQUETES SUR LA PAGE.

CERTAINES PARTIES PEUVENT ÊTRE PRÉSENTES UNIQUEMENT POUR LA CLARTE DES INSTRUCTIONS.
NE PAS PROCÉDER AU MONTAGE TANT QUE VOUS N'ÊTES PAS SÛR QUE TOUTES LES PIÈCES SOIENT
PRÉSENTES.

VEUILLEZ LIRE TOUTES LES INSTRUCTIONS AVANT DE CONTINUER.

**EN CAS DE DOUTE LORS DU MONTAGE DE NOS PRODUITS, CONSULTEZ UN DE NOS
REVENDEURS OU FAITES APPEL À UN TECHNICIEN QUALIFIÉ.**

VEUILLEZ NOTER QUE LA FAÇON DONT LE KIT EST EMBALLÉ NE REPRÉSENTE PAS NECESSAIREMENT LA
MANIÈRE DE LE MONTER SUR LA MOTO.

SI DES RONDELLES EN CAOUTCHOUC SONT UTILISÉES POUR MAINTENIR LES COMPOSANTS SUR LES
BOULONS, ELLES PEUVENT ÊTRE JETÉES.

NOTICE DISPONIBLE AU TÉLÉCHARGEMENT SUR :
WWW.RG-RACING.COM

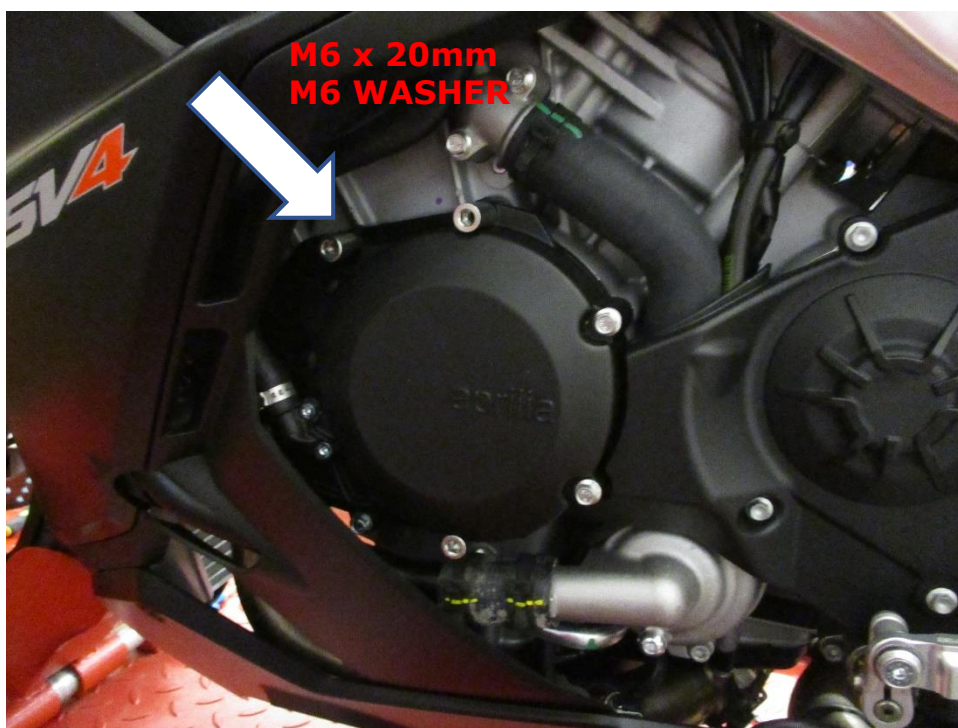


<u>OUTILS REQUIS</u>	<u>VALEURS DE SERRAGE</u>
<ul style="list-style-type: none"> • Clés Allen 3, 4 et 5mm • Clé à cliquet + douilles 8mm & 10mm 	M4 BOULON = 8Nm M5 BOULON = 12Nm M6 BOULON = 15Nm M8 BOULON = 20Nm M10 BOULON = 40Nm M12 BOULON = 40Nm

LÉGENDE

ARTICLE NO.	DESCRIPTION	QTÉ
ARTICLE 1	ECC0337R PROTECTION CARTER MOTEUR AVEC ENTRETOISES	1
ARTICLE 2	M6 x 1.00 x 50mm BOULON	1
ARTICLE 3	M6 x 1.00 x 35mm BOULON	2
ARTICLE 4	M6 x 1.00 x 20mm BOULON (REPLACEMENT D'ORIGINE)	1
ARTICLE 5	M6 RONDELLE (12mm OD)	1

SCHÉMA DE MONTAGE 1



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SCHÉMA DE MONTAGE 2



NOTICE DE MONTAGE

- Assurez-vous que le moteur soit froid avant de procéder au montage du couvercle R&G
- Retirez les couvercles du boîtier du moteur d'origine.
- Lors du retrait du couvercle du carter moteur d'origine, vous devrez remplacer 1 boulon par la rondelle et le boulon M6 fournis (articles 4 et 5).
- Ce boulon de remplacement doit être utilisé pour le trou indiqué dans le schéma de montage 1.
- Pour installer le couvercle du carter moteur R&G, retirez les 3 boulons M6 du carter moteur indiqués par les flèches dans le schéma de montage 2 à la page 3, à l'aide d'une douille de 8 mm et d'une clé Allen de 5 mm pour les entretoises de protection de carter d'origine à retirer. Tenez le couvercle du carter du moteur sans serrer sur le carter pour aider à identifier les bons trous. **NE PAS RETIRER TOUS LES BOULONS DU CARTER.**
- Assurez-vous que les entretoises filetées préinstallées dans le carter soient serrées à la main contre l'intérieur du couvercle de carter moteur ECC0337R (article 1).
- Présentez le couvercle R&G au moteur et placez-le soigneusement sur le carter. Assurez-vous que les trois trous de boulons R&G soient alignés avec les trous du carter du moteur, puis poussez aussi loin que possible.
- Montez les 3 boulons à tête cylindrique M6 fournis (articles 2 et 3) selon le schéma de montage 2 à travers le couvercle du carter du moteur et dans le carter du moteur.
- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7 Lb/ft) pour serrer complètement chaque boulon.
- Il est conseillé de vérifier régulièrement le serrage des boulons de fixation, c'est-à-dire lors du nettoyage ou une fois par mois.
- REMARQUE : pour le nettoyage de ce produit, vous ne devez utiliser qu'un chiffon de polissage doux et un agent de nettoyage général doux.
- ÉVITEZ LES PRODUITS CHIMIQUES NOCIFS. EN CAS DE DOUTE, NE PAS LES UTILISER CAR ILS POURRAIENT ALTÉRER LA RÉSISTANCE DE LA COUVERTURE.

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- R&G décline toute responsabilité si la procédure ci-dessus et les réglages de couple ne sont pas respectés.
- Vérifiez que tous les composants soient sécurisés et que tous les boulons soient bien serrés avant de rouler.

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