



FITTING INSTRUCTIONS FOR ECC0335R
RHS CLUTCH



THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF OUR DEALERS
OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE WAY OF
MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,
THESE RUBBER WASHERS CAN BE THROWN AWAY.

DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:

WWW.RG-RACING.COM

R&G Racing
Unit 1, Shelley's Lane, East Worldham, Alton, Hampshire, GU34 3AQ
Tel: +44 (0)1420 89007 Fax: +44 (0)1420 87301 www.rg-racing.com Email: info@rg-racing.com

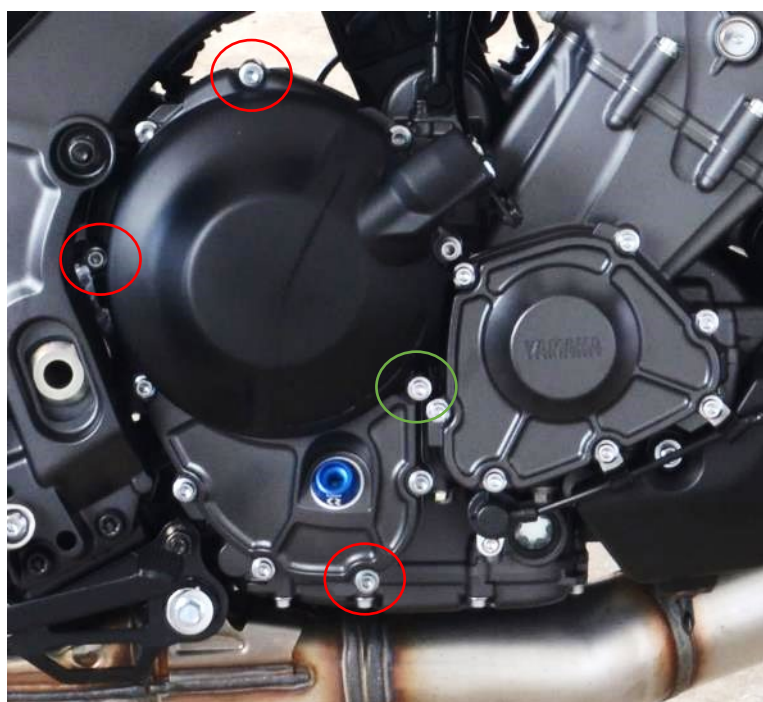


<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
<ul style="list-style-type: none"> • Set of metric Allen keys • 8mm spanner or socket 	<p>M4 BOLT = 8Nm M5 BOLT = 12Nm M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm M12 BOLT = 40Nm</p>

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	ECC0335R ENGINE CASE COVER INCLUDING FITTED SPACERS	1
ITEM 2	M6x1.00x40mm CAP HEAD BOLTS	3

FITTING DIAGRAM





FITTING INSTRUCTIONS

Please note: Make sure the engine is cold before proceeding to fit the R&G engine case cover.

- To fit the R&G engine case cover, remove the OEM engine case cover, along with the 4 x M6 engine case bolts highlighted in the **Fitting Diagram** on page 2. (Re-fit any bolts that are not highlighted for use)
- Hold the Engine Case Cover loosely over the case to help identify the correct ones.
ONLY REMOVE THE REQUIRED AMOUNT OF ENGINE CASE BOLTS
- Ensure the pre-fitted threaded spacers in the casing are hand tight against the inside of the **ECC0335R** Engine Case Cover (**Item 1**).
- Offer up the R&G cover to the engine and carefully fit it over the casing. Ensure that the bolt holes are lined up with the holes in the engine casing, and then push on until it bottoms out.
- Fit the 3X supplied **M6x40mm** cap head bolts (**Item 2**) through the engine case cover and into the engine case in the positions shown in red.
- Re-fit the OEM **M6x40mm** bolt into the position it was removed from (marked in green).

Please note:

- To avoid cross threading apply forwards pressure to the head of the bolt while rotating counter clockwise, listening and feeling for a click, then start tightening down the bolt.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten each bolt.
- If any resistance is felt during the tightening stage, do not continue, remove the bolt and check for damage to threads.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e. when cleaning or once a month.
- NOTE, for the cleaning of this product you should only use a soft polishing cloth and a mild general cleaning agent.
- AVOID HARMFUL CHEMICALS. IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.
- Check all components are secure and all bolts are tight before riding.

R&G will accept no liability if the above procedures and torque settings are not followed.

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MONTAGEANLEITUNG FÜR ECC0335R

MOTORGEHÄUSE-ABDECKUNG KUPPLUNG RECHTE SEITE



ALLE KIT-TEILE SIND UNTEN ABGEBILDET UND GEKENNZEICHNET.

DIE ABGEBILDETEN TEILE DIENEN LEDIGLICH ZUR ERKLÄRUNG.

ÜBERPRÜFEN SIE ZUERST, DASS ALLE TEILE VORHANDEN SIND.

LESEN SIE DIE MONTAGEANLEITUNG KOMPLETT DURCH, BEVOR SIE ANFANGEN.

WENN SIE BEI DER MONTAGE DIESES PRODUKTES UNSICHER SIND, BITTE EINEN UNSERER HÄNDLER KONTAKTIEREN ODER DAS KIT VON EINEM QUALIFIZIERTEN ZWEIRAD-MECHANIKER MONTIEREN LASSEN.

DIE VERPACKUNG DER TEILE STELLT NICHT DIE REIHENFOLGE DER MONTAGE DAR.

HINWEIS FÜR KITS MIT PLASTIKUNTERLEGSCHLEIBEN AN DEN SCHRAUBEN –

DIESE PLASTIK-UNTERLEGSCHLEIBEN WERDEN NICHT FÜR DEN EINBAU BENÖTIGT!

EINE DIGITALE VERSION DIESER MONTAGEANLEITUNG KANN AUF FOLGENDER SEITE HERUNTERGELADEN WERDEN:

WWW.RG-RACING.COM

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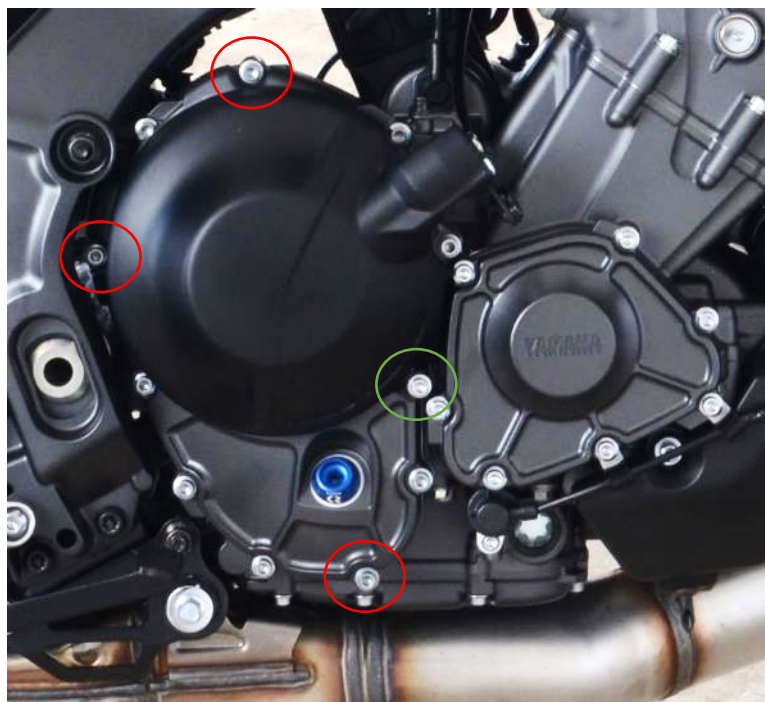


SIE BENÖTIGEN FOLGENDES WERKZEUG:	ALLGEM. ANZUGSDREHMOMENTE
<ul style="list-style-type: none"> • Satz Inbusschlüssel • 8mm Schraubenschlüssel oder Steckschlüssel 	<p>M4 SCHRAUBE = 8Nm M5 SCHRAUBE = 12Nm M6 SCHRAUBE = 15Nm M8 SCHRAUBE = 20Nm M10 SCHRAUBE = 40Nm M12 SCHRAUBE = 40Nm</p>

LIEFERUMFANG

ARTIKEL NR.	BESCHREIBUNG	MENGE
ARTIKEL 1	ECC0335R MOTORGEHÄUSE-ABDECKUNG INKL. DISTANZHALTER (VORMONTIERT)	1
ARTIKEL 2	M6x1.00x40mm INBUSSCHRAUBE	3

MONTAGE - DARSTELLUNG



MONTAGEANLEITUNG



Hinweis: Bitte unbedingt darauf achten, dass der Motor kalt ist, bevor Sie mit der Montage der R&G Motorgehäuse-Abdeckung beginnen.

- Um die R&G Motorgehäuse-Abdeckung montieren zu können, entfernen Sie die original Motorgehäuse-Abdeckung und die vier M6 Schrauben, die in der **Abbildung Montage** auf Seite 2 abgebildet sind (die Schrauben, die nicht gekennzeichnet sind wieder montieren).
- Um die richtigen Schrauben identifizieren zu können, halten Sie die Abdeckung an das Gehäuse.

ENTFERNEN SIE NICHT ALLE SCHRAUBEN AM MOTORGEHÄUSE – NUR DIE ANGEGEBENEN
SCHRAUBEN AM MOTORGEHÄUSE ENTFERNEN

- Überprüfen Sie, dass die vormontierten Distanzhalter im Gehäuse handfest an der Innenseite der **ECC0335R** Gehäuse-Abdeckung (**Artikel 1**) montiert sind.
- Die R&G Abdeckung an den Motor ansetzen und vorsichtig am Gehäuse anbringen. Achten Sie darauf, dass die Bohrungen für die Schrauben in der Abdeckung mit den Bohrungen im Motorgehäuse ausgerichtet sind, dann die Abdeckung soweit wie möglich reindrücken.
- Montieren Sie die 3 x **M6x40mm** Schrauben vom Kit (**Artikel 2**) durch die Abdeckung für das Motorgehäuse ins Motorgehäuse an den Positionen, die in Rot gekennzeichnet sind.
- Montieren Sie die **M6x40mm** Schraube an der ursprünglichen Position wieder (in Grün markiert).

HINWEIS:

- Um zu vermeiden, dass die Schraube sich verkantet, etwas Druck nach vorne anwenden und die Schraube entgegen dem Uhrzeiger drehen bis Sie einen Klick hören, dann die Schraube rechtsherum drehen und befestigen.
- Anschließend einen Drehmomentschlüssel benutzen, der auf 10 N/m (7 Lb/ft) eingestellt ist, um die Schrauben festzuziehen.
- Falls Sie Widerstand beim Festziehen merken, nicht weitermachen – entfernen Sie die Schraube und kontrollieren Sie, ob eine Beschädigung des Gewindes vorliegt.
- Es wird empfohlen, die Festigkeit der Schrauben in regelmäßigen Abständen zu kontrollieren (d.h. einmal im Monat).
- HINWEIS: Bei der Reinigung dieses Produkts benutzen Sie nur ein weiches Poliertuch und ein mildes Putzmittel.
- VERMEIDEN SIE SCHÄDLICHE CHEMIKALIEN. IM ZWEIFELSFALL NICHT BENUTZEN, DA SIE DIE FESTIGKEIT DER ABDECKUNG VERÄNDERN KÖNNEN.
- Überprüfen Sie, dass alle Komponenten sicher befestigt sind und alle Schraube festgezogen sind, bevor Sie mit dem Motorrad fahren.

R&G übernimmt keine Haftung, wenn die obengenannten Schritte nicht eingehalten werden und/oder die angegebenen Anzugsdrehmomente nicht angewendet werden.

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