



**FITTING INSTRUCTIONS FOR ECC0307 RHS  
CLUTCH CASE COVER  
FOR TRIUMPH TIGER 900 2020- / TIGER 850 2021-**



**PICTURE A**

**THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.**

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

**PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.**

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF  
OUR DEALERS OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE  
WAY OF MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,  
THESE RUBBER WASHERS CAN BE THROWN AWAY.

**DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:**

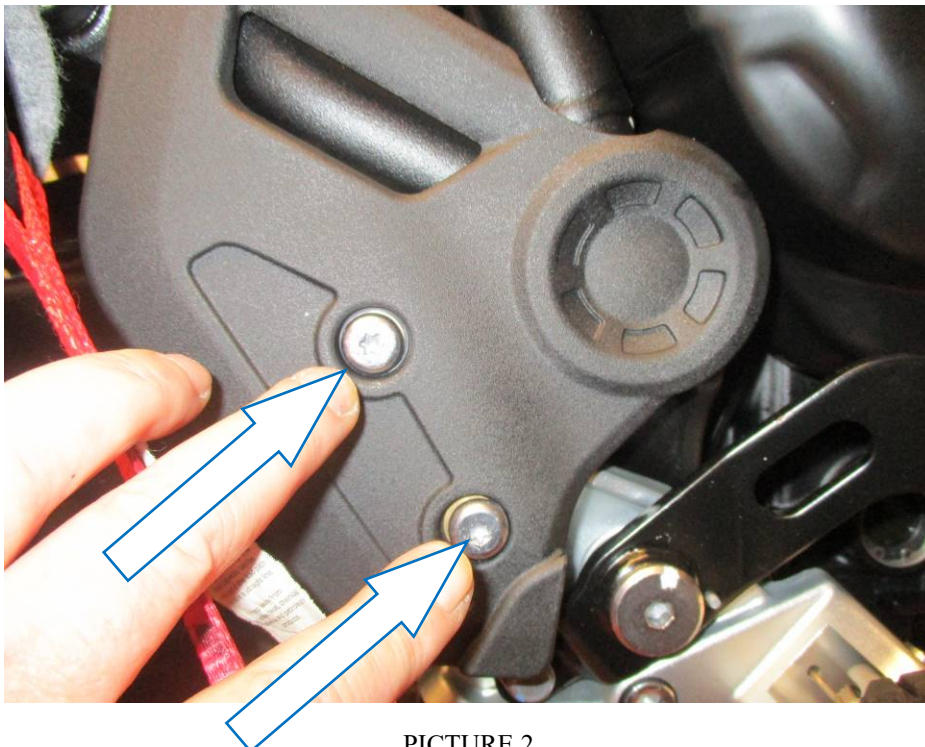
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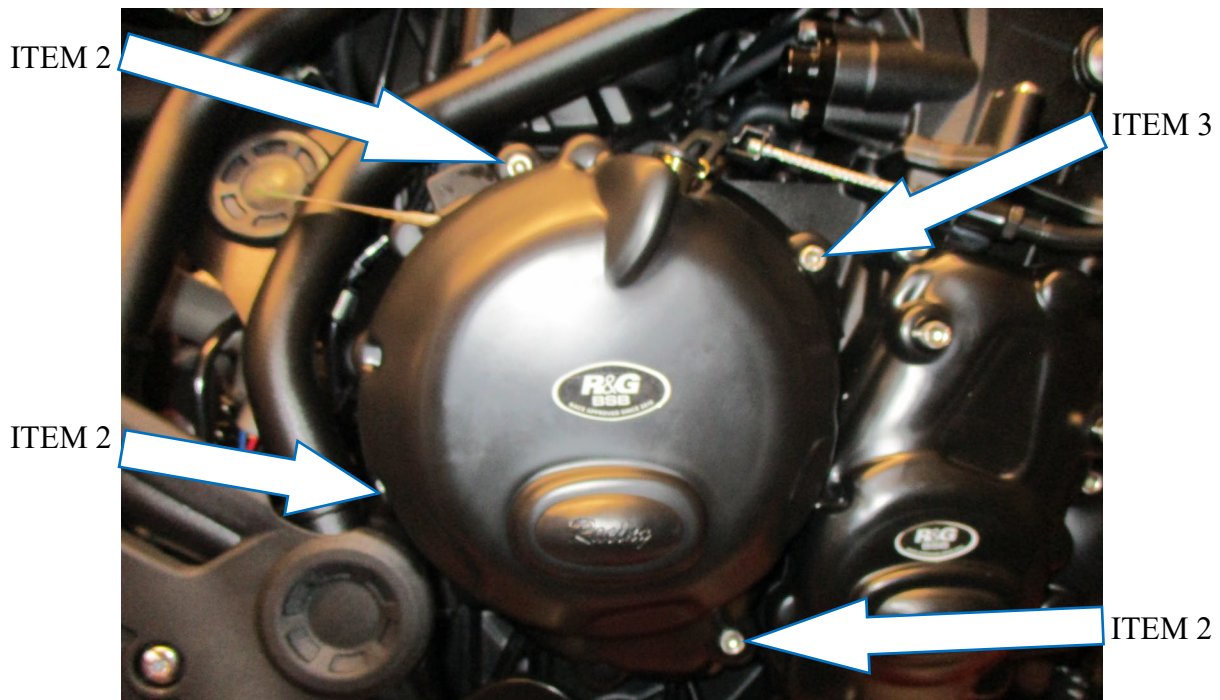
<b><u>TOOLS REQUIRED</u></b>	<b><u>GENERAL TORQUE SETTINGS</u></b>
<ul style="list-style-type: none"> <li>• Set of metric Allen keys to include 5mm A/F.</li> <li>• Set of metric Torx keys</li> <li>• 8mm Socket and wrench.</li> <li>• Suitable Torque Wrench.</li> </ul>	<p>M4 BOLT = 8Nm</p> <p>M5 BOLT = 12Nm</p> <p>M6 BOLT = 15Nm</p> <p>M8 BOLT = 20Nm</p> <p>M10 BOLT = 40Nm</p> <p>M12 BOLT = 40Nm</p>

### **LEGEND**

<b>ITEM NO.</b>	<b>DESCRIPTION</b>	<b>QTY</b>
ITEM 1	R&G ENGINE CASE COVER WITH SPACERS FITTED	1
ITEM 2	M6 x 40mm LONG CAP HEAD BOLTS	3
ITEM 3	M6 x 45mm LONG CAP HEAD BOLTS	1



PICTURE 2



PICTURE 3

### **FITTING INSTRUCTIONS**

- Please ensure the engine is cold before proceeding with the fitment of the R&G engine case cover.
- Remove the two bolts arrowed in picture 2 and remove the frame cover.
- Remove the oil filler cap.
- Remove the four bolts arrowed in **picture 3**, hold the cover up to the casing to identify the correct bolts. **DO NOT REMOVE ALL THE ENGINE CASE BOLTS.**
- Offer the R&G cover up to the engine case (**item 1**) and carefully fit over the casing. Please ensure that the four bolt holes in the cover are aligned with the holes in the engine case and then push on as far as it will go.
- Fit the three 40mm bolts (**items 2**) through the cover and into the engine case in positions marked ITEM 2 (please see **picture 2**).
- Fit the longer 45mm bolt (**item 3**) through the cover and into the engine case in positions marked ITEM 3 (please see **picture 2**).
- Using a 5mm Allen key or socket bit tighten the bolts evenly to pull the cover into position. **DO NOT FULLY TIGHTEN AT THIS STAGE.**
- Finally use a torque wrench set at 10 N/m (7lb/ft) to fully tighten.
- Refit the oil filler cap.
- Refit the frame cover.
- It is suggested that you check the tightness of the mounting bolts after the first heat cycle and then on a regular basis i.e. - when cleaning or once a month.

R&amp;G

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- NOTE: - For the cleaning of this product you should only use a soft polishing cloth and a mild general cleaning agent.
- AVOID HARMFUL CHEMICALS. IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.
- R&G will accept no liability if the above procedures and torque setting are not followed.

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**NOTICE DE MONTAGE POUR ECC0307 CÔTÉ DROIT**  
**PROTECTION CARTER D'EMBRAYAGE**  
**POUR TRIUMPH TIGER 900 2020- / TIGER 850 2021-**



**PHOTO A**

**CE KIT CONTIENT LES ARTICLES ILLUSTRÉS ET ÉTIQUETÉS SUR LA PAGE.**

CERTAINES PARTIES PEUVENT ÊTRE PRÉSENTES UNIQUEMENT POUR LA CLARTE DES  
INSTRUCTIONS.

NE PAS PROCÉDER AU MONTAGE TANT QUE VOUS N'ÊTES PAS SÛR QUE TOUTES LES PIÈCES  
SOIENT PRÉSENTES.

**VEUILLEZ LIRE TOUTES LES INSTRUCTIONS AVANT DE CONTINUER.**

**EN CAS DE DOUTE LORS DU MONTAGE DE NOS PRODUITS, CONSULTEZ  
UN DE NOS REVENDEURS OU FAITES APPEL À UN TECHNICIEN  
QUALIFIÉ.**

VEUILLEZ NOTER QUE LA FAÇON DONT LE KIT EST EMBALLÉ NE REPRÉSENTE PAS  
NECESSAIREMENT LA MANIÈRE DE LE MONTER SUR LA MOTO.

SI DES RONDELLES EN CAOUTCHOUC SONT UTILISÉES POUR MAINTENIR LES COMPOSANTS  
SUR LES BOULONS, ELLES PEUVENT ÊTRE JETÉES.

**NOTICE DISPONIBLE AU TÉLÉCHARGEMENT SUR :**

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<b><u>OUTILS REQUIS</u></b>	<b><u>VALEURS DE SERRAGE</u></b>
<ul style="list-style-type: none"> <li>• Clé Allen 5mm.</li> <li>• Clés Torx</li> <li>• Clé à cliquet + douille 8mm.</li> <li>• Clé dynamométrique.</li> </ul>	M4 BOULON = 8Nm M5 BOULON = 12Nm M6 BOULON = 15Nm M8 BOULON = 20Nm M10 BOULON = 40Nm M12 BOULON = 40Nm

### **LÉGENDE**

<b>ARTICLE NO.</b>	<b>DESCRIPTION</b>	<b>QTÉ</b>
ARTICLE 1	PROTECTION CARTER MOTEUR R&G AVEC ENTRETOISES	1
ARTICLE 2	M6 x 40mm BOULONS	3
ARTICLE 3	M6 x 45mm BOULONS	1

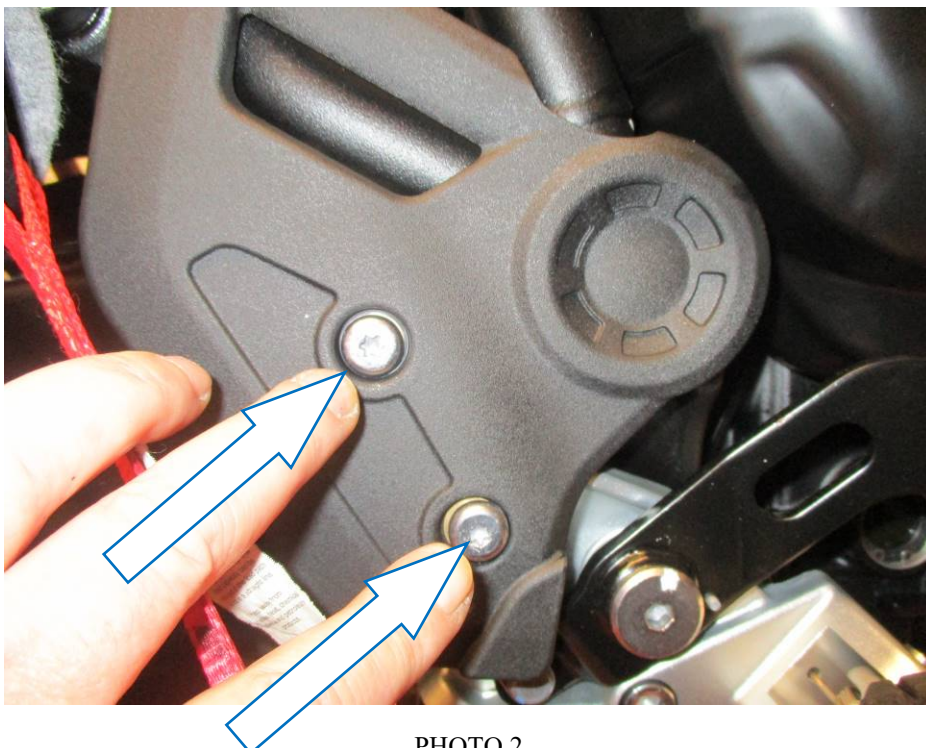


PHOTO 2

R&amp;G

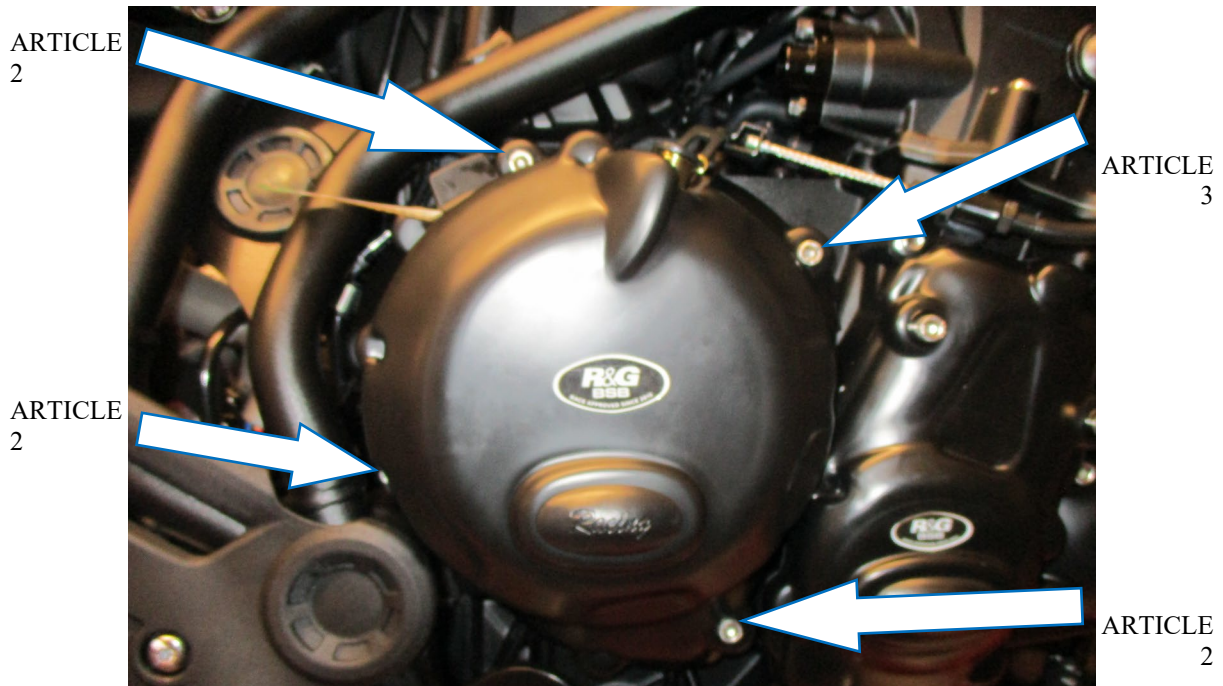


PHOTO 3

### **NOTICE DE MONTAGE**

- Veuillez-vous assurer que le moteur soit froid avant de procéder au montage du couvercle du carter moteur R&G.
- Retirez les deux boulons fléchés sur la photo 2 et retirez le couvercle du cadre.
- Retirez le bouchon de remplissage d'huile.
- Retirez les quatre boulons fléchés sur la photo 3, maintenez le couvercle sur le boîtier pour identifier les bons boulons. **NE PAS RETIRER TOUS LES BOULONS DU CARTER MOTEUR.**
- Présenter le couvercle R&G sur le carter moteur (article 1) et l'emboîter soigneusement sur le carter. Veuillez-vous assurer que les quatre trous de boulons du couvercle soient alignés avec les trous du carter du moteur, puis poussez aussi loin que possible.
- Monter les trois boulons de 40 mm (articles 2) à travers le couvercle et dans le carter moteur aux positions marquées ARTICLE 2 (voir photo 2).
- Insérez le boulon le plus long de 45 mm (article 3) à travers le couvercle et dans le carter moteur aux positions marquées ARTICLE 3 (voir photo 2).
- À l'aide d'une clé Allen de 5 mm ou d'un embout à douille, serrez les boulons uniformément pour tirer le couvercle en place. **NE PAS SERRER COMPLÈTEMENT À CE STADE.**
- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7 lb/ft) pour serrer complètement.
- Reposer le bouchon de remplissage d'huile.

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- Remettez le couvercle du cadre.
- Il est conseillé de vérifier le serrage des boulons de fixation après le premier cycle de chauffe puis régulièrement, c'est-à-dire - lors du nettoyage ou une fois par mois.
- REMARQUE : Pour le nettoyage de ce produit, vous ne devez utiliser qu'un chiffon de polissage doux et un agent de nettoyage général doux.
- ÉVITER LES PRODUITS CHIMIQUES NOCIFS. EN CAS DE DOUTE, NE PAS UTILISER CAR ILS POURRAIENT ALTRÉRER LA RÉSISTANCE DE LA PROTECTION.
- R&G n'acceptera aucune responsabilité si les procédures ci-dessus et le réglage du couple ne sont pas suivis.

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